



1898A

Parts List									
Ref	Class	Part	Description	Qty	Comment	Footnote			
1	858	8135A 3	CYLINDER BLOCK	1	SN# Merc-6073191/Mariner-6055				
1	858	7801A 3	CYLINDER BLOCK	1	SN# Merc-6073192/Mariner-6055				
1	858	8712A59	CYLINDER BLOCK	1	SN# Merc-6203991/Mariner-6201				
2	16	76175	STUD (1-7/8")	6					
3	16	67065	STUD	2	(5-1/2")				
3	16	78438	STUD	2	(6-3/4")				
4	17	20033	PIN, Dowel	2					
5	17	67296	PIN (BEARING RACE)	2					
6	27	11338	GASKET	2		2,3			
7		42249	COVER, STARTER MOTOR (UP	1					
8	10	73657	SCREW, (.312-18 x 1.50)	2					
9	13	26993	LOCKWASHER, (.312)	4					
10		76867	COVER, STARTER MOTOR (LO	1					
11	10	815549	SCREW, .312-18 x 2.00	2					
11A	23	99448	BUSHING	1					
12	10	66717	SCREW, (.375-16 x 3.250), CRANK	8					
12	10	74824	SCREW, (.312-18 x 1.250), CRANK	6					
13	1159	8454A 1	END CAP ASSEMBLY (UPPER)	1	SN# Merc-6073191/Mariner-6055				
14	25	54029	O-RING	1	(2.80 Outside Diameter) SN# Merc	2,3			
14	25	67206	O-RING	1	(2.99 Outside Diameter) SN# Merc	3			
15	31	74248	ROLLER BEARING	1	SN# Merc-6073191/Mariner-6055				
16	26	41953	SEAL	1	SN# Merc-6073191/Mariner-6055				
13	1159	8454A 2	END CAP ASSEMBLY (UPPER)	1	SN# Merc-6073192/Mariner-6055				
14	25	54029	O-RING	1	SN# Merc-6073192/Mariner-6055	2,3			
15	31	93496	ROLLER BEARING	1	SN# Merc-6073192/Mariner-6055				
16	26	41953	SEAL	1	SN# Merc-6073192/Mariner-6055				
17	10	69034	SCREW WITH LOCKWASHER, (.3	4					
18	10	24220	SCREW, (.190-24 x .19)	2					
19	22	38407	PLUG, (.500-14) (WATER JACKET	1					
20	16	79651	STUD (1-7/8")	1					
21	16	15093	STUD, (#10-32 x 1.00)	2					
22	23	67269	SPACER	1					
23	12	49221 1	WASHER	6					
24	12	72761	WASHER	6					
25	11	73651	NUT	3					
26		87691	BRACKET, FLYWHEEL COVER	1	(CASTING #87585C)				
26		42248	BRACKET, FLYWHEEL COVER	1	(CASTING #42114C)				
27	10	49668	SCREW, (.250-20 x .750)	2					
27	10	76630	SCREW, (.250-20 x 1.00)	2					
28	1156	7809A 1	END CAP ASSEMBLY (LOWER)	1					
29	25	62200	O-RING (2.250 Outside Diameter)	1		2,3			